



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

Tel (613) 632-5200

D5159-041
Job Sheet 169636



Part No: D5159-041

Job Qty: 2 ea

Part Name: Seat Back Brace Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/15/17

Job Tracking No:

Due Date: 1/12/18

Created By: Mario Poulin

Type: Stock

Description:

Note: DWG REV A IPP REV:A 14.10.02 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	1/11/18	1/11/18	0.00	0.00	Start Up Small Fab-4		<i>FF</i>
110	Small Fab	2 pcs	1/12/18	1/12/18	0.48	1.43	Small Fab-8		<i>FF</i>
120	QC	2 pcs	1/12/18	1/12/18	0.00	0.00	QC5		<i>38</i>
130	Packaging	2 pcs	1/12/18	1/12/18	0.00	0.00	Packaging3-2		<i>EE</i>
140	QC21-SA	2 Ea	1/12/18	1/12/18	0.00	0.00	QC21		<i>21</i>

JAN 18 2016

Job Allocations

Operation		Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	350	D5159-1	2 5024125	0	0	0
	GA	D5160-1	2 F161960	5	0	0
	350	D5160-5	2 F161344	6	0	0
	GA	MS20426AD3-4	4 F136444-2	6,555	0	0
	308	MS20600M4W3	4 F137455-5	84	0	0
	GA	MS20601M4W4	6 5024469	8	0	0
	301	MS21059L4	2 F13736-3	79	0	0

Part Specifications

Specifications could not be found.

Plex 12/15/17 10:28 AM dart.poulin.mario

DART
AEROSPACE
S033182

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Seat Back Brace Assembly

PART NO: D5159-041

Original Serial #: S033182

Revision:

Operation:

Change No:

Start up Operation 01/18/18

Job No: 169636

Operation Number	Operation	Serial Number	Job	Quantity	Weight	Original Serial Number	Location	Container	Status	Added	Special Comments	Label	Supplier	Change No
Part Number: D5159-041 Revision: Seat Back Brace Assembly														
140	QC21-SA	S033182	169636	2 Ea	0	S033182	WA001	Bin	Stock	1/18/2018	Issue Container			
Operation Totals:		1		2	0									
Part Totals:		1		2	0									
Part Number: MS20600-AD4W3 Revision: Cherry Rivet														
100	Receive Ea	S032112	169636	4 Ea	0		ST308		Stock	1/15/2018	Issue Container			
		S033180	169636	4 Ea	0		ST308		Stock	1/18/2018	Issue Container			
Operation Totals:		2		8	0									
Part Totals:		2		8	0									
Totals:		3		10	0									

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation			Disposition		
			Completed By		
			Lead hand / Supervisor Approval Verification		
			QC / QA Coordinator Approval		
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐			FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐		
OTHER : ☐					